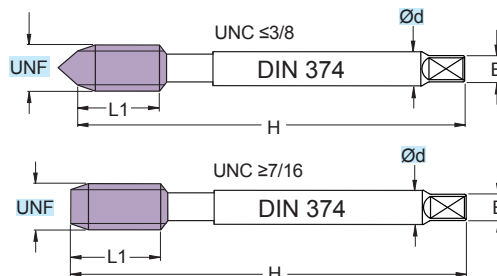
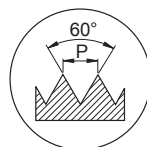


MSA2474VP UNF..

UNF 1/4 - 1"



RIVESTIM. COATED VP	HSSE
	4-5 FILL
	TOLL 2B

DIN 374		(mm)						
ART.	UNF(*)	P/tpi	Ød	L1	H	B	Preforo Prebore	
MSA2474VP UNF1/4-28	1/4	28	4,5	16	80	3,4	5,5	
MSA2474VP UNF5/16-24	5/16	24	6	18	90	4,9	6,9	
MSA2474VP UNF3/8-24	3/8	24	7	15	90	5,5	8,5	
MSA2474VP UNF7/16-20	7/16	20	8	20	100	6,2	9,9	
MSA2474VP UNF1/2-20	1/2	20	9	20	100	7	11,5	
MSA2474VP UNF9/16-18	9/16	18	11	22	100	9	12,9	
MSA2474VP UNF5/8-18	5/8	18	12	22	100	9	14,5	
MSA2474VP UNF3/4-16	3/4	16	14	25	110	11	17,5	
MSA2474VP UNF7/8-14	7/8	14	18	25	125	14,5	20,4	
MSA2474VP UNF1-12	1"	12	18	28	140	14,5	23,25	

P/tpi = FILETTI PER POLLICE
 P/tpi = THREADS FOR INCH-SIZES
 P/tpi = GEWINDE FÜR ZOLLABMESSUNGEN
 P/tpi = FILETS POUR POUCES

PARAMETRI - PARAMETERS

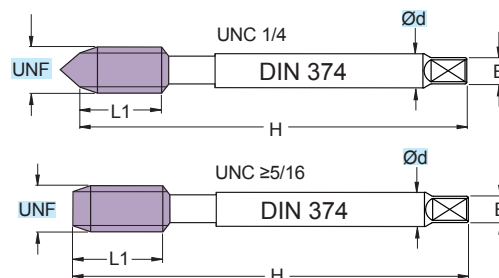
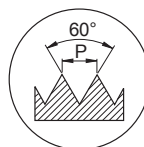
MATERIALI - MATERIALS Pag. H 73			Vc m/min
P	ACCIAIO - STEEL	●	10-15
	ACCIAIO AD ALTA RESISTENZA - HIGH-RESISTANCE STEEL		
M	ACCIAIO INOX - STAINLESS STEEL		
K	GHISA - CAST IRON		
N	ALLUMINIO E SUE LEGHE - ALUMINIUM	○	10-20
S	LEGHE RESIST. CALORE - HIG. TEMP. ALLOY		
H	MAT. DURI E TEMPRATI - HARD AND HARDENED MATERIAL		

PAG. H 44

Vc = m/min VELOCITÀ DI TAGLIO - CUTTING SPEED

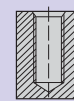
MSA4474VP UNF..

UNF 1/4 - 1"

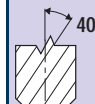


RIVESTIM.
 COATED
VP

HSSE



2-3
 FILL



TOLL
 2B

DIN 374		(mm)						Preforo Prebore
ART.	UNF(*)	P/tpi	Ød	L1	H	B		
MSA4474VP UNF1/4-28	1/4	28	4,5	10	80	3,4	5,5	
MSA4474VP UNF5/16-24	5/16	24	6	13	90	4,9	6,9	
MSA4474VP UNF3/8-24	3/8	24	7	15	90	5,5	8,5	
MSA4474VP UNF7/16-20	7/16	20	8	15	100	6,2	9,9	
MSA4474VP UNF1/2-20	1/2	20	9	13	100	7	11,5	
MSA4474VP UNF9/16-18	9/16	18	11	15	100	9	12,9	
MSA4474VP UNF5/8-18	5/8	18	12	15	100	9	14,5	
MSA4474VP UNF3/4-16	3/4	16	14	17	110	11	17,5	
MSA4474VP UNF7/8-14	7/8	14	18	18	125	14,5	20,4	
MSA4474VP UNF1-12	1"	12	18	22	140	14,5	23,25	



- P/tpi = FILETTI PER POLLICE
- P/tpi = THREADS FOR INCH-SIZES
- P/tpi = GEWINDE FÜR ZOLLABMESSUNGEN
- P/tpi = FILETS POUR POUÇES

PARAMETRI - PARAMETERS

MATERIALI - MATERIALS Pag. H 73			Vc m/min
P	ACCIAIO - STEEL	●	10-15
	ACCIAIO AD ALTA RESISTENZA - HIGH-RESISTANCE STEEL		
M	ACCIAIO INOX - STAINLESS STEEL		
K	GHISA - CAST IRON		
N	ALLUMINIO E SUE LEGHE - ALUMINIUM	○	10-20
S	LEGHE RESIST. CALORE - HIG. TEMP. ALLOY		
H	MAT. DURI E TEMPRATI - HARD AND HARDENED MATERIAL		

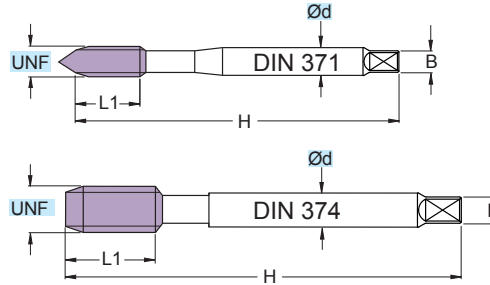
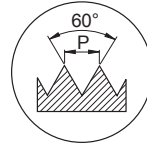


Vc = m/min VELOCITÀ DI TAGLIO - CUTTING SPEED

MSI020471TB UNF..
MSI020474TB UNF..

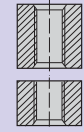
UNF 1/4 - 5/8

NEW

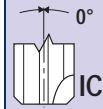


RIVESTIM.
 COATED
TIALN+C

HSSV3



4-5
 FILL



TOLL
 2BX

DIN 371		(mm)					
ART.	UNF(°)	P/tpi	Ød	L1	H	B	Preforo Prebore
MSI020471TB UNF 1/4-28	1/4	28	7	16	80	5,5	5,5

DIN 374		(mm)					
ART.	UNF(°)	P/tpi	Ød	L1	H	B	Preforo Prebore
MSI020474TB UNF 5/16-24	5/16	24	6	18	90	4,9	6,9
MSI020474TB UNF 3/8-24	3/8	24	7	15	90	5,5	8,5
MSI020474TB UNF 7/16-20	7/16	20	8	20	100	6,2	9,9
MSI020474TB UNF 1/2-20	1/2	20	9	20	100	7	11,5
MSI020474TB UNF 9/16-18	9/16	18	11	22	100	9	12,9
MSI020474TB UNF 5/8-18	5/8	18	12	22	100	9	14,5

P/tpi = FILETTI PER POLLICE
 P/tpi = THREADS FOR INCH-SIZES
 P/tpi = GEWINDE FÜR ZOLLABMESSUNGEN
 P/tpi = FILETS POUR POUCES

PARAMETRI - PARAMETERS

MATERIALI - MATERIALS Pag. H 73			Vc m/min
P	ACCIAIO - STEEL	●	15-35
	ACCIAIO AD ALTA RESISTENZA - HIGH-RESISTANCE STEEL		
M	ACCIAIO INOX - STAINLESS STEEL	●	6-15
K	GHISA - CAST IRON		
N	ALLUMINIO E SUE LEGHE - ALUMINIUM		
S	LEGHE RESIST. CALORE - HIG. TEMP. ALLOY		
H	MAT. DURI E TEMPRATI - HARD AND HARDENED MATERIAL		

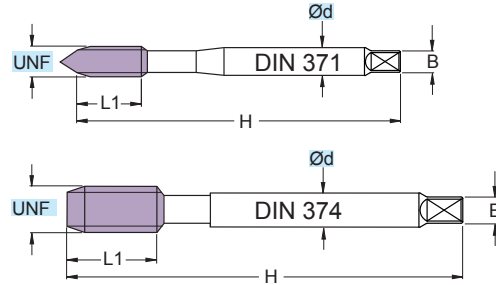
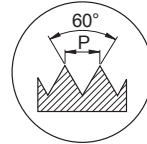
PAG. H 44

Vc = m/min VELOCITÀ DI TAGLIO - CUTTING SPEED

MSI160471TB UNF..
MSI160474TB UNF..

UNF 1/4 - 5/8

NEW



RIVESTIM. COATED TIALN+C	HSSV3
	2-3 FILL
	TOLL 2BX

DIN 371 (mm)							
ART.	UNF(*)	P/tpi	Ød	L1	H	B	Preforo Prebore
MSI160471TB UNF 1/4-28	1/4	28	7	10	80	5,5	5,5

DIN 374 (mm)							
ART.	UNF(*)	P/tpi	Ød	L1	H	B	Preforo Prebore
MSI160474TB UNF 5/16-24	5/16	24	6	13	90	4,9	6,9
MSI160474TB UNF 3/8-24	3/8	24	7	15	90	5,5	8,5
MSI160474TB UNF 7/16-20	7/16	20	8	15	100	6,2	9,9
MSI160474TB UNF 1/2-20	1/2	20	9	13	100	7	11,5
MSI160474TB UNF 9/16-18	9/16	18	11	15	100	9	12,9
MSI160474TB UNF 5/8-18	5/8	18	12	15	100	9	14,5



P/tpi = FILETTI PER POLLICE
 P/tpi = THREADS FOR INCH-SIZES
 P/tpi = GEWINDE FÜR ZOLLABMESSUNGEN
 P/tpi = FILETS POUR POUCES

PARAMETRI - PARAMETERS

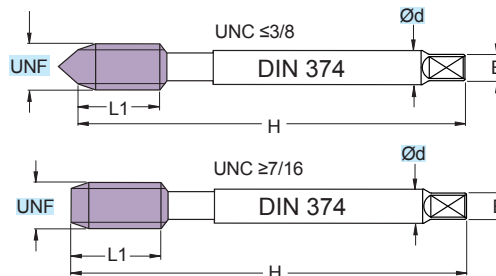
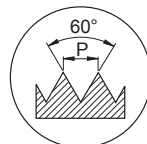
MATERIALI - MATERIALS Pag. H 73			Vc m/min
P	ACCIAIO - STEEL	●	15-35
	ACCIAIO AD ALTA RESISTENZA - HIGH-RESISTANCE STEEL		
M	ACCIAIO INOX - STAINLESS STEEL	●	6-15
K	GHISA - CAST IRON		
N	ALLUMINIO E SUE LEGHE - ALUMINIUM		
S	LEGHE RESIST. CALORE - HIG. TEMP. ALLOY		
H	MAT. DURI E TEMPRATI - HARD AND HARDENED MATERIAL		

PAG. H 44

Vc = m/min VELOCITÀ DI TAGLIO - CUTTING SPEED

MSG1474SNS UNF..

UNF 1/4 - 1"



RIVESTIM. COATED SNS	HSSE
	2-3 FILL
	TOLL 2BX

DIN 374		(mm)						
ART.	UNF(*)	P/tpi	$\varnothing d$	L1	H	B	Preforo Prebore	
MSG1474SNS UNF1/4-28	1/4	28	4,5	16	80	3,4	5,5	
MSG1474SNS UNF5/16-24	5/16	24	6	18	90	4,9	6,9	
MSG1474SNS UNF3/8-24	3/8	24	7	15	90	5,5	8,5	
MSG1474SNS UNF7/16-20	7/16	20	8	20	100	6,2	9,9	
MSG1474SNS UNF1/2-20	1/2	20	9	20	100	7	11,5	
MSG1474SNS UNF9/16-18	9/16	18	11	22	100	9	12,9	
MSG1474SNS UNF5/8-18	5/8	18	12	22	100	9	14,5	
MSG1474SNS UNF3/4-16	3/4	16	14	25	110	11	17,5	
MSG1474SNS UNF7/8-14	7/8	14	18	25	125	14,5	20,4	
MSG1474SNS UNF1-12	1"	12	18	28	140	14,5	23,25	

P/tpi = FILETTI PER POLLICE
 P/tpi = THREADS FOR INCH-SIZES
 P/tpi = GEWINDE FÜR ZOLLABMESSUNGEN
 P/tpi = FILETS POUR POUÇES

PARAMETRI - PARAMETERS

MATERIALI - MATERIALS Pag. H 73		Vc m/min
P	ACCIAIO - STEEL	
	ACCIAIO AD ALTA RESISTENZA - HIGH-RESISTANCE STEEL	
M	ACCIAIO INOX - STAINLESS STEEL	
K	GHISA - CAST IRON	● 15-30
N	ALLUMINIO E SUE LEGHE - ALUMINIUM	○ 25-30
S	LEGHE RESIST. CALORE - HIG. TEMP. ALLOY	
H	MAT. DURI E TEMPRATI - HARD AND HARDENED MATERIAL	

PAG. H 44

Vc = m/min VELOCITÀ DI TAGLIO - CUTTING SPEED